

ITEM NO.	QTY. -045	PART NUMBER	DESCRIPTION
1	X	D4694-045	AFT CHANNEL ASSEMBLY
2	2	D4694-1	CHANNEL
3	1	D4694-11	CHANNEL
4	1	D4694-12	CHANNEL
5	32	MS20426AD4-3	RIVET
6	4	D4694-21	BRACE CHANNEL

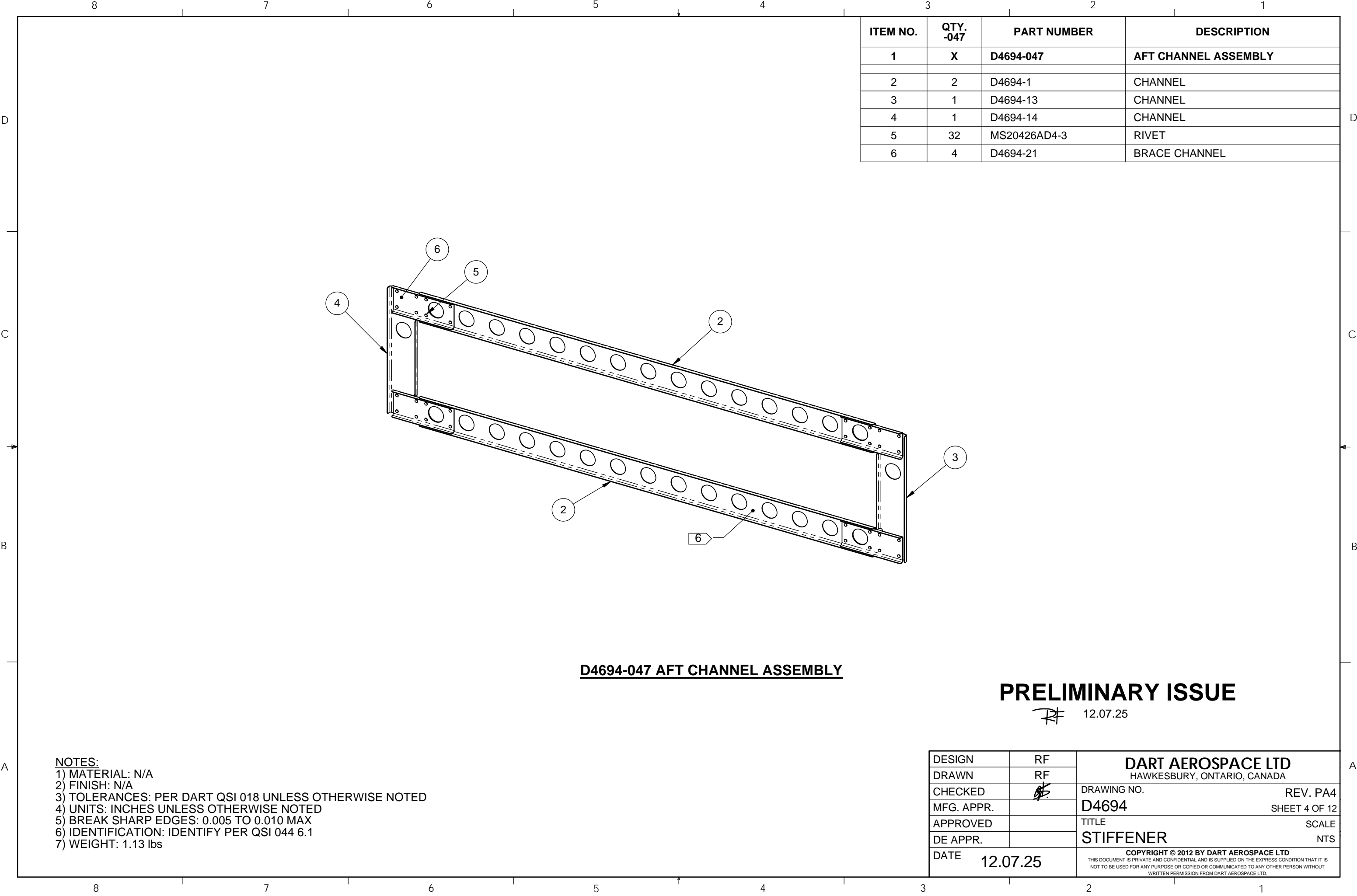
D4694-045 AFT CHANNEL ASSEMBLY

PRELIMINARY ISSUE

[Signature] 12.07.25

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 1.28 lbs

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED	<i>[Signature]</i>	DRAWING NO. REV. PA4
MFG. APPR.		D4694 SHEET 3 OF 12
APPROVED		TITLE SCALE
DE APPR.		STIFFENER NTS
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ITEM NO.	QTY. -047	PART NUMBER	DESCRIPTION
1	X	D4694-047	AFT CHANNEL ASSEMBLY
2	2	D4694-1	CHANNEL
3	1	D4694-13	CHANNEL
4	1	D4694-14	CHANNEL
5	32	MS20426AD4-3	RIVET
6	4	D4694-21	BRACE CHANNEL

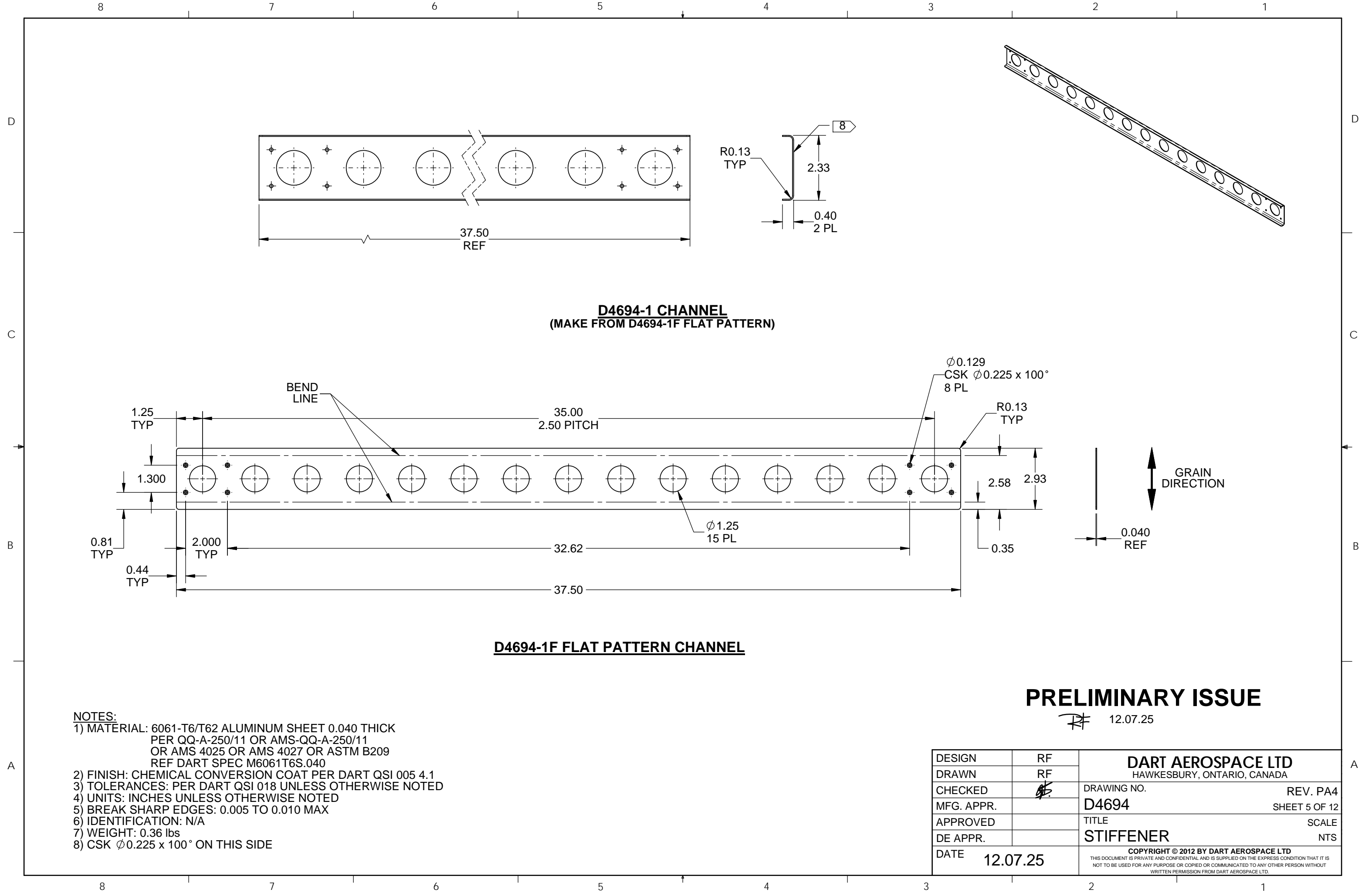
D4694-047 AFT CHANNEL ASSEMBLY

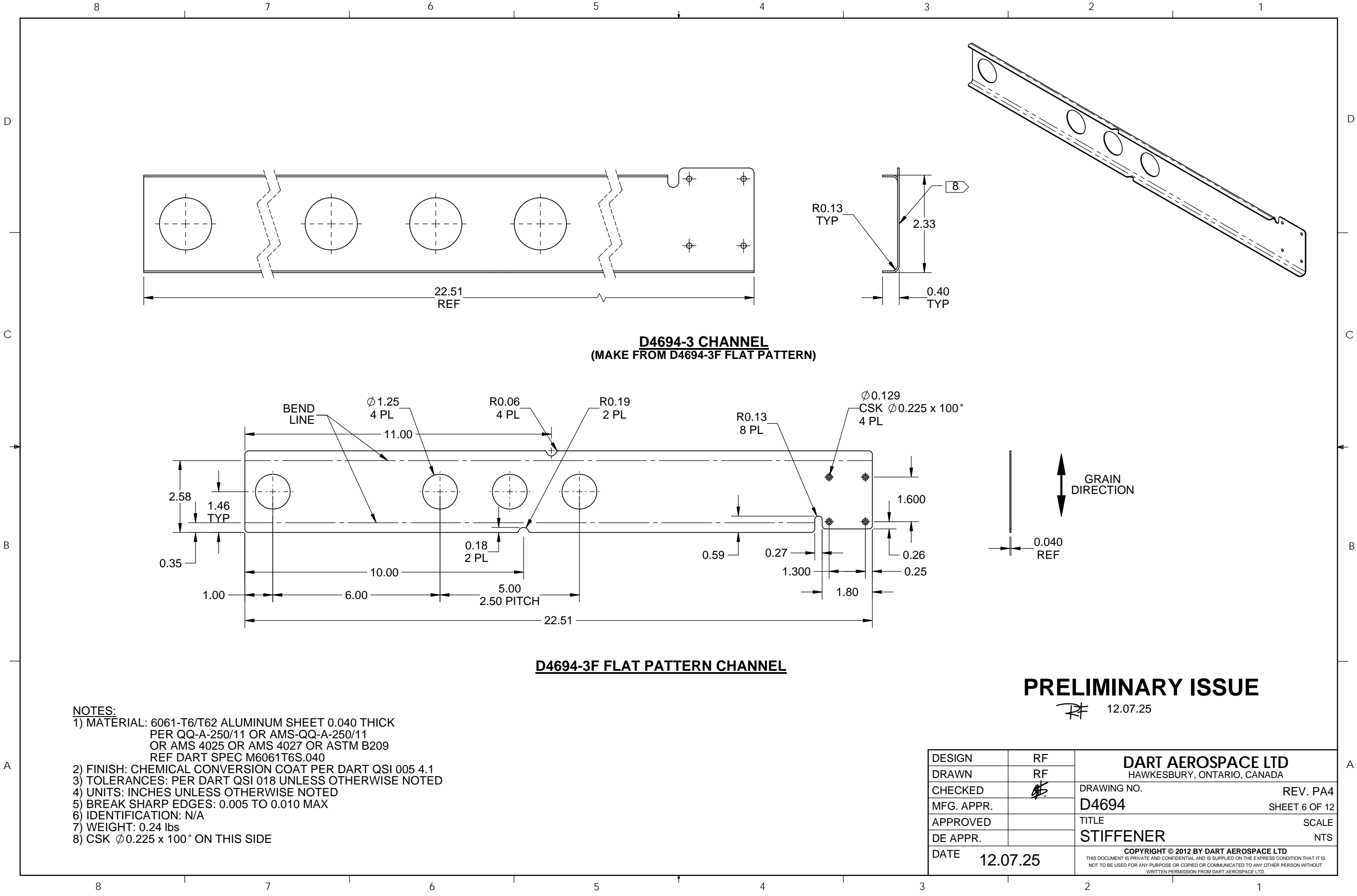
PRELIMINARY ISSUE

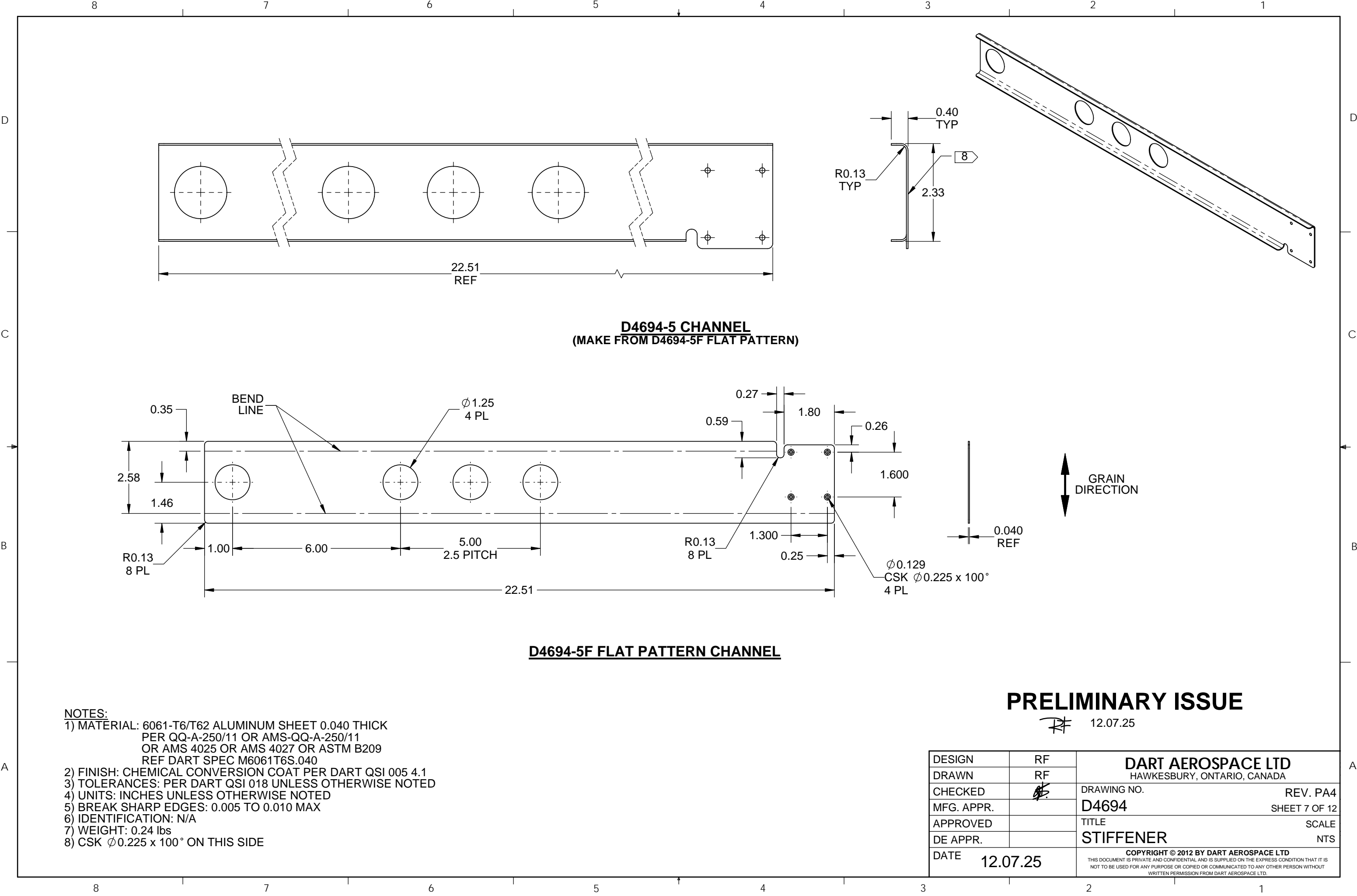
[Signature] 12.07.25

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 1.13 lbs

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED	<i>[Signature]</i>	DRAWING NO. REV. PA4
MFG. APPR.		D4694 SHEET 4 OF 12
APPROVED		TITLE SCALE
DE APPR.		STIFFENER NTS
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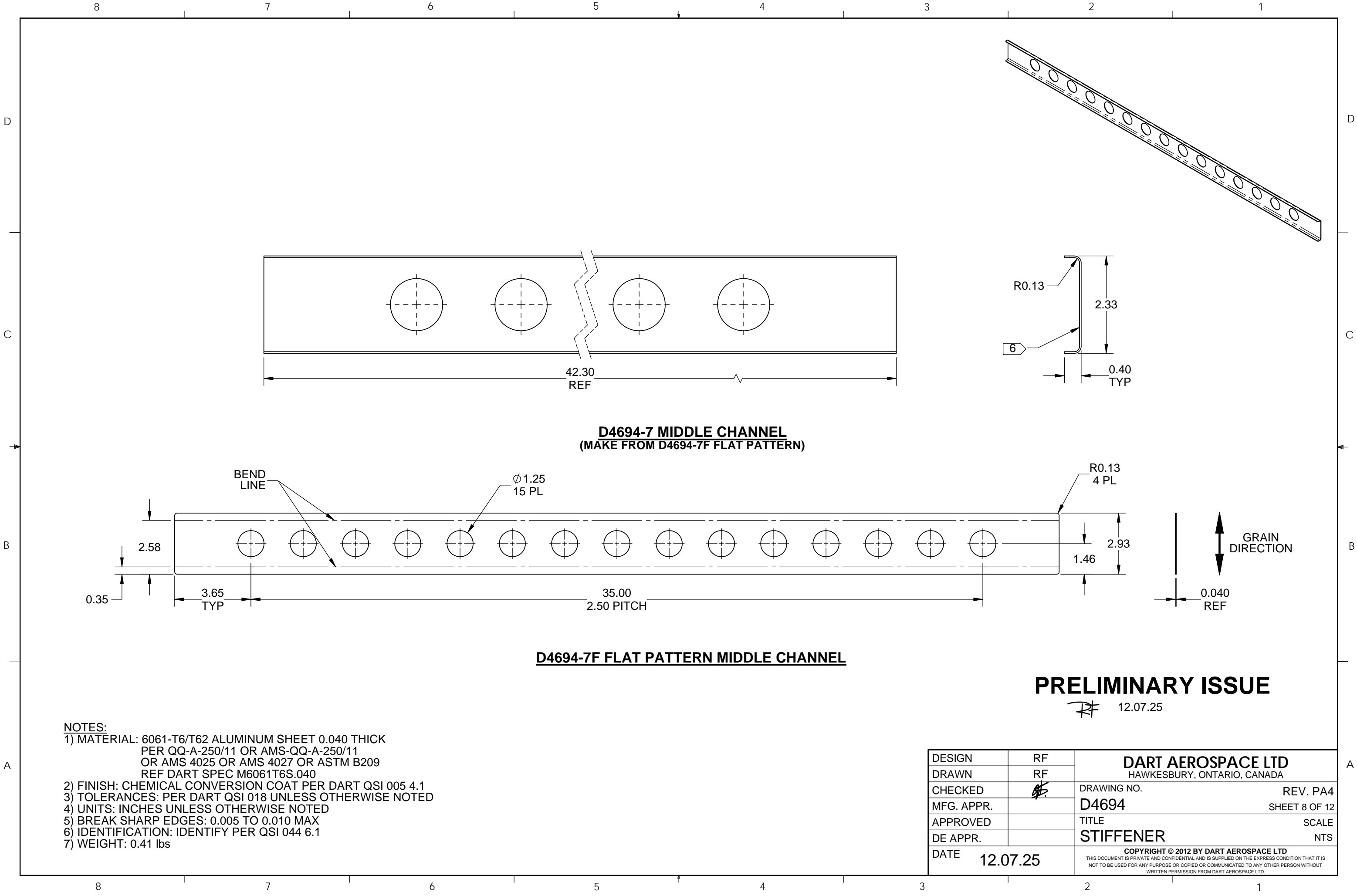
NOTES:

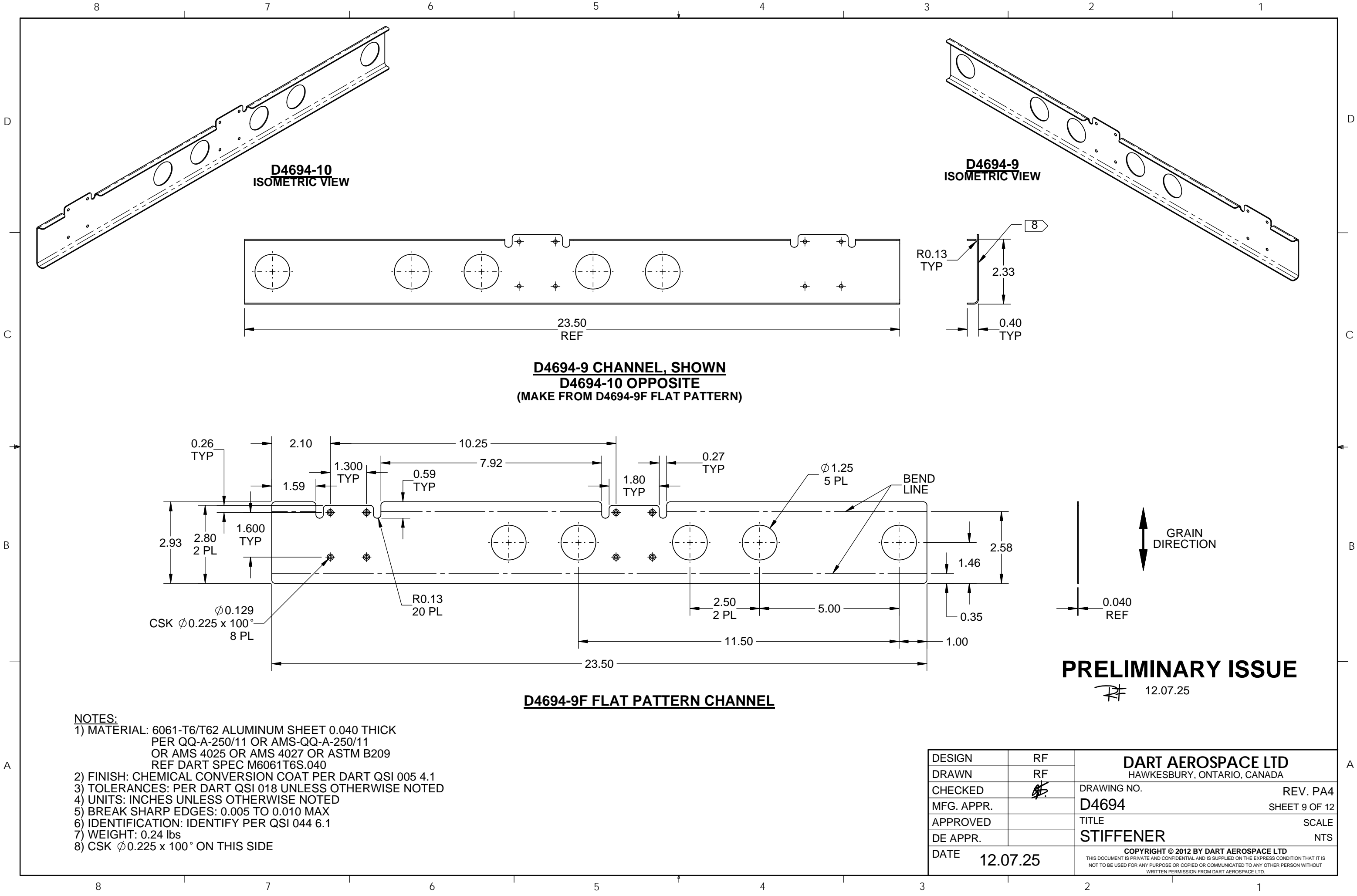
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.040 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.040
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.24 lbs
- 8) CSK $\varnothing 0.225 \times 100^\circ$ ON THIS SIDE

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DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4694	REV. PA4
MFG. APPR.		SHEET 7 OF 12	
APPROVED		TITLE STIFFENER	SCALE NTS
DE APPR.			
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NOTES:

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.040 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.040
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.24 lbs
- 8) CSK $\phi 0.225 \times 100^\circ$ ON THIS SIDE

PRELIMINARY ISSUE

12.07.25

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. D4694	REV. PA4
MFG. APPR.		SHEET 9 OF 12	
APPROVED		TITLE STIFFENER	SCALE NTS
DE APPR.			
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